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Drawings in Cabinets

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Abstract

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1 Introduction

2 Cabinet 3

Some highlights of this set include:

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Drawing Number	Title /Description	Date Drawn	Model	Notes
2224000	Bracket Roof Bow Extension	07/05/1962	Commer 2500 Series Bus	See 2225056
2224001	Bracet Stiffeniong Body Side Bus	08/08/1962	Commer 2500 Bus	See 2228032
2224002	Bracket Roof Bow Rear	Dec-62		
2224010	Rail Seat Fixing Long Assembly RHD		Commer 2500 Bus	
2224011	Rail Seat Fixing Long Assembly LHD		Commer 2500 Bus	
2224012	Rail Seat Fixing Short Assembly RHD		Commer 2500 Bus	
2224013	Rail seat Fixing Short Assembly LHD		Commer 2500 Bus	
2224014	Roof Bow Assembly Rear	18/05/1962	Commer 2500 Bus	
2224015	Roof Bow Assembly Front	21/05/1962	Commer 2500 Bus	
2224017	Assembly Braket Bow Rear	25/01/1963		
2224018	Bracket Roof Bow Front	Dec-62		
2224019	Bracket Roof Bow Front Assembly	Dec-62		
2224022	Closing Plate Seat Fixing Long	Dec-62	Commer 2500 Bus	
2224023	Bracket Floor and Top Rear Door	22/10/1962	Commer 2500 Bus	
2224026	Gusset waist 'D' Post Finisher	Dec-62		
2224027	Slam Lock Assembly Rear door	22/10/1962	Commer 2500 Bus	
2224028	Gusset Bottom 'D' Post Finisher RH	Dec-62		
2224029	Gusset Bottom 'D' Post Finisher LH	Dec-62		
2224030	Reinforcement Rear Frame Front Door RH		Commer 2500 Bus	
2224031	Reinforcement Rear Frame Front Door LH		Commer 2500 Bus	
2224035	Gusset Bottom Panel Rear Corner	29/10/1962		
2224036	Bracket Striker Block Rear Door	22/10/1962	Commer 2500 Bus	

2224038	Bracket Roof Bow Extension Rear		Commer Bus	2500	
2224039	Stiffener Waist rail	Dec-62			
2224048	Hinge Support Plate Upper	22/10/1962	Commer Bus	2500	
2224049	Hinge Support Plate Lower	22/10/1962	Commer Bus	2500	
2224052	Assembly Badge Bar	25/10/1962	Rapier IV		
2224064	Glass No Draught Vent Rear Door	26/03/1963	Sceptre		
2224066	Fitting Drg for Saftey Belt Prtectors Front Seat	05/05/1962			
2224067	Heelmat	31/05/1962	Super Minx II		As Drawing 2219127
2224068	Bracket Badge Bar and Lamp Mounting RH	18/04/1962	Minx V		
2224069	Bracket Badge Bar and Lamp Mounting LH	18/04/1962	Minx V		
2224070	Bracket Badge Bar and Lamp Mounting RH	27/03/1962	Rapier V		
2224071	Bracket Badge Bar and Lamp Mounting LH	27/03/1962	Rapier V		
2224078	Duct Ventilation	03/12/1964	Humber Snipe	Super	
2224083	Weatherstrip Windscreen	11/05/1962			
2224084	Weatherstrip Backlight	11/05/1962			
2224085	Complete Assembly Windscreen	11/05/1962			
2224086	Complete Assembly Spring Case Rear Squab and Topping	09/05/1962	Gazelle V		
2224088	Bracket Front Console Mounting RH	11/05/1962	Sceptre		
2224089	Bracket Front Console Mounting LH	11/05/1962	Sceptre		
2224095	Duct Ventilation	03/12/1964	Humber Snipe	Super	
2224096	Trim Pad Sill Front RH	15/05/1962			
2224097	Trim Pad Sill Front LH	15/05/1962			
2224103	Assembly Saftey Belt 3 Point Inner	15/05/1962	Minx 1600 Sa- loon and Estate, Gazelle III Sa- loon, Snipe III and Hawk II		See 2224108
2224109	Assembly Saftey Belt 3 Point Inner	15/05/1962	Snipe IV Hawk III		See 2224106
2224115	Name Badge Bonnet (HUMBER)	22/05/1962	Humber		
2224118	Assembly Complete Sundym Zone Toughened Windscreen RHD	17/05/1962			As 2220464 and 2222190

2224119	Assembly Complete Sundym Zone Toughened Windscreen LHD	17/05/1962		As 2220465 and 2222191
2224124	Assembly Pocket Front (Beige) RH	29/05/1962		See 2222072
2224125	Assembly Pocket Front (Beige) LH	29/05/1962		See 2222073

3 Imp Drawings

3.1 Cabinet 28 – 7010000 to 7101431

Some highlights of this cabinet include:

Water pump castings:

Cylinder block castings:

Cylinder head castings:

Camshafts:

Title	drwg	ref no	date	comments
Backlight stay assy	7204146/7		2/8/62	
W/pump body outlet	7100755		24/8/65	
W/pump body inlet	7100754		25/8/65	
Rear squab (trimmed) assy	7008658	B82090/0011	16/5/67	
Casting camshaft	7100000	7010000	14/8/62	early
Forging wheel flange rear	7010001		4/10/61	
Forging rear hub	7010002		5/10/61	
Brake drum frt/ rear	7010003	12/10/62		
Forging stub axle carrier	7010004-5		6/10/61	
Forging stub axle	7010006-7		10/10/61	
Forging steering arm	7010008-9		10/10/61	
Hub casting front suspn	7010010		16/10/62	
Forging input drive shaft	7010012	13/10/61		
Forging synchro hub	7010019		13/10/61	
Forging drive shaft flange	7010021		22/11/65	
Forging pinion	7010023		13/10/61	
Forging selector fork	7010024		20/10/61	
Cylinder block	7010026		20/2/62	4 sheets
Casting drg main brg cap (front)	7010027	A0021E	12/10/61	
Casting drg main brg cap (centre)	7010028	A0020E	13/10/61	
Casting drg main brg cap (rear)	7010029		21/9/61	
Casting drg timing cover	7010030	A0545	28/11/61	2 sheets
Casting drg cylinder head	7010031	SK874A	12/3/62	
Casting drg oil filler	7010036	A0627(B)	13/10/61	

Casting drg induction manifold	7010037	A0868	16/11/61	
Casting drg engine mtg rear	7010038	A0050(C)	9/10/61	
W/pump body inlet	7010039		3/11/61	
W/pump body outlet	7010040		13/10/61	
Water outlet pipe	7010042	A0089(C)	12/10/61	thermostat hsg
Clamp rack and pinion	7010043		18/3/63	
Mounting bkt front	7010044		6/6/62	w/pump and dynamo
Exhaust manifold	7010047		10/7/63	
Gearbox mounting cover	7010050	A1004	24/8/61	
Gearbox casting	7010051		17/10/61	
Hypoid casing	7010052		5/11/61	
Clutch housing	7010053		2/10/61	2 sheets
Forging conn rod	7010063		21/8/62	
Conn rod cap	7010064	7100019	7/9/62	
Impellor	7010065		7/2/62	w/pump
Forging steering arm	7010076		21/3/62	2 sheets
Stub axle carrier	7010078-9		25/4/62	
Forging steering arm	7010080-1	6/4/62		
Impellor	7010083		7/2/62	w/pump
Crankshaft gear dizzy drive	7010084	TD13846SK	20/8/62	part no 7100217
Casting drg oil filler	7010086		20/9/62	
Induction manifold	7010089		27/11/62	
Casting drg timing cover	7010094		28/11/61	2 sheets, copies
Casting drg oil filler	7010099		26/9/63	with breather
Timing cover casting	7010100		1/11/63	2 sheets
Oil filler casting	7010101	AL741	23/12/63	Carlton die casting
Casting cylinder block	7010102		5/12/63	4 sheets
Casting camshaft	7010103	7100000	14/8/62	early
Water outlet pipe	7010105	A0089(C)	12/10/61	thermostat hsg
Casting camshaft	7010106		13/4/64	
Stub axle carrier	7010108-9		2/7/64	
Forging stub axle	7010110-1		10/10/61	
Conn rod cap	7010112		24/7/64	
Conn rod	7010113		24/7/64	
Forging selector fork	7010119		20/10/61	
Forging steering arm	7010122-3	24/1/64		
Stub axle carrier	7010124-5		2/7/64	
Forging stub axle	7010126-7		3/12/64	
Cylinder head	7010128		12/3/62	
Gearbox mounting cover	7010129	A1004	20/12/64	
Forging stub axle	7010130-1		3/12/64	
Tube oil filler	7010134		3/5/65	Commer Van
Hypoid casing	7010137		31/3/65	
Intake elbow	7010138		28/4/65	Sport
W/pump body outlet	7010139		6/5/65	
Camshaft	7010141		14/8/62	MkII

Forging wheel flange rear	7010143		5/8/65	
Impellor	7010144		24/8/65	w/pump
W/pump body outlet	7010146		17/10/65	
W/pump body inlet	7010147		23/8/65	
Impellor	7010148		8/9/65	w/pump
Casting cylinder block	7010149		5/12/63	4 sheets
Casting cylinder block	7010154		19/10/65	4 sheets
Conn rod	7010155		7/2/66	
Camshaft	7010157		13/4/64	Sport
Gearbox casing	7010158		9/2/66	
Gearbox mounting cover	7010159	A1004	9/2/66	
Casting cylinder block	7010160		2/12/63	4 sheets
Casting cam box cover	7010164			missing
W/pump body inlet	7010165		1/8/66	
Casting cylinder block	7010166		2/12/63	4 sheets
Casting diff cage	7010169		5/10/66	
Casting diff cage	7010170		5/12/66	
Forging synchro hub	7010172		12/1/67	
Gearbox mounting cover	7010173		5/3/67	
Hypoid casing	7010174		16/2/67	2 sheets
Casting drg main brg cap (rear)	7010181		15/6/67	
Casting diff cage	7010183		12/5/67	
Oil filler casting	7010185		10/7/67	
Impellor	7010186		3/7/67	w/pump
Casting diff cage	7010189		9/8/67	
Casting drg main brg cap (front)	7010190		25/9/67	
Casting drg main brg cap (centre)	7010191		21/9/67	
Forging stub axle	7010194-5		2/11/67	
Steering arm	7010196-7		9/11/67	
Timing cover casting	7010198	7101108		2 sheets
Timing cover casting	7010200			2 sheets
Oil filler	7010204		26/3/69	
Oil filler	7010206		27/10/69	
Casting diff cage	7010207		26/3/70	2 sheets
Camshaft	7010208	7100411	18/11/70	late
Crankshaft gear dizzy drive	7010209	7100217	7/7/70	
Dizzy and oil pump drive gear	7010211	7100077/726	30/11/70	
Dizzy and oil pump drive gear	7010212	7100077	3/12/70	
Crankshaft gear dizzy drive	7010220	7100727	30/11/70	
Dizzy and oil pump gear	7050182	7010073	5/4/68	Sport
Dizzy and oil pump gear	7054096			
Instr drg cylinder head	7054100		11/12/62	
Assy wiper arm	7080494	1250925	7/1/76	Trico
Blade assy	7080496	54711283	12/10/73	Lucas, also fits Sceptre
Panel fender front	7096017-20	B41500/012- 5	9/10/63	
Panel fender front templates	7096021-2		20/12/60	2 sheets

Panel side lamp mounting	7096025-6	D41500/0020-1	9/10/63	
Bkt bumper mounting outer	7096027-8	11500/0416-7	16/8/63	
Member longitudinal front assy	7096029-30	31500/0340-1	18/10/61	
Bkt bumper mounting inner	7096031-2	11500/0414-5	16/8/63	
Bkt bumper mounting assy	7096033-4	31500/0338-9	18/10/61	
Packer striker B post	7096159	E40190/0025	10/10/67	
Camshaft	7100000			sheet 1 of 2
Camshaft profile	7100000		16/8/61	sheet 2 of 2
Cylinder block	7100002		15/12/61	3 sheets
Main brg cap front	7100003		4/12/61	
Main brg cap centre	7100004		4/12/61	
Main brg cap rear	7100005		6/12/61	
Timing cover machining	7100006		17/1/62	
Cylinder head machining	7100007		27/11/61	2 sheets
Tappet block machining	7100008		2/10/68	2 sheets
Assy tappet block and caps	7100011		4/8/61	
Cambox cover casting	7100012	7010203	17/3/69	sheet 1
Cambox cover machining	7100012	7010203	17/3/69	sheet 2
Oil filler	7100013		20/4/61	
Crankshaft	7100014		24/10/61	EN9T forging
Assy flywheel	7100015		6/11/61	
Flywheel	7100016		6/11/61	
Starter ring	7100017		18/7/69	2 sheets
Conn rod m/c	7100018	7010063A	23/8/62	
Cap conn rod m/c	7100019	7010064	7/9/62	
Assy conn rod and cap	7100020		14/3/61	
Induction manifold m/c	7100021	7010037	8/12/61	
Exhaust manifold m/c	7100022	7010047E	25/7/62	
W/pump body inlet m/c	7100024	7010039	18/12/61	
W/pump body outlet m/c	7100025	7010040	13/12/61	
Impellor w/pump m/c	7100026	7010065	28/2/61	
Fan centre	7100027	7010066	1/2/62	
Cylinder liner	7100031	7010045	27/9/61	
Oil gallery tube	7100032		27/6/63	
Rear main brg cap seal	7100037		14/8/62	club foot
Timing cover joint RH	7100040		2/1/61	
Timing cover joint LH	7100041		2/1/61	
Valve spring outer	7100049		20/7/76	
Joint cambox cover	7100061		12/9/61	
Chain tensioner blade	7100067		1/2/77	
Oil pump assy	7100074		16/5/62	
Oil pump body	7100075		17/11/60	

Dizzy and oil pump gear	7100077	7010073 711	26/2/63	
Outline of distributor	7100089	40905	15/2/61	Lucas
Outline of fuel pump	7100090	7950741	4/1/61	AC
Assy oil filter	7100091	FA2113	12/7/62	Tecalmit
Microfine oil filter element	7100092	A0538	21/11/60	Tecalmit FR3301
Assy pulley crankshaft	7100096		25/6/65	
Piston assy	7100100		6/12/61	
Piston	7100107		13/12/62	2 sheets
Joint manifold to head	7100113		8/11/61	Coopers
Clamp manifold	7100114	7010046	8/4/68	2 sheets
Bkt support silencer	7100116		23/12/60	"A" bkt
Carburettor	7100117		9/1/62	Solex 30 PIHT-5
Starter motor	7100119	A0937	5/1/62	Lucas M35G
Dynamo support bkt rear	7100121		6/6/67	
Assy clutch unit	7100130	A0707	24/4/61	
Assy cover	7100131		4/5/61	Laycock 82895/1
Assy 5 1/2 driven plate	7100132		31/5/62	Laycock 76626/1
Ass w/pump	7100135		8/12/61	
Fan	7100145	7/24621/0	19/12/61	Wilmot Breedon, bright yellow
Fan cowl	7100146	7/24620/0	14/12/61	Wilmot Breedon, bright red
Hose pump to block	7100157	A0695(C)	21/6/61	
Air cleaner and silencer	7100160	A0661(B)	28/12/61	
Gasket cylinder head	7100162		21/1/61	
Mounting bkt front	7100163	7010044	29/1/61	w/pump and dy- namo
Instr drg cylinder head	7100167		30/11/61	
Assy thermostat	7100169	1572321	22/9/61	AC bellows type
Mounting bkt rear	7100179		23/6/61	
Assy actuator unit carb	7100181	VBM4971	15/8/62	Dunlop pneu- matic
Gaiter inlet cowl to fan cowl	7100186	A0867	3/11/61	
Corbin clip chart	7100192	A0942	16/1/62	
Assy strainer oil pump	7100203	A0960	21/2/62	
Paper air cleaner and silencer assy	7100206	7964437	3/7/62	AC Delco
Exhaust silencer	7100216	A0965 D7/9877	23/2/62	Burgess 162016
Crankshaft gear dizzy drive	7100217	7010084 77010210	5/6/70	
Cylinder liner	7100231	A2014	3/4/62	
Impellor w/pump	7100232		13/3/62	
Flywheel	7100234	7010062	19/10/60	
Cover and filter assy oil pump	7100236	A2024	4/6/62	
Filter assy oil pump	7100237	A2025	4/6/62	
Oil pump cover	7100238	A2026	4/6/62	

Oil pump assy	7100240	A2027	6/6/62	1.3GPM at 1000RPM, SAE30 at 80 degrees AC Delco
Fuel pump assy	7100241	E/FP62989F	9/7/62	
Sump joint	7100242		8/2/62	
Starting jaw	7100250	1/355	3/1/60	Hills precision dog
Oil pump body	7100251	HE4694/8	11/10/62	Holbourn Eaton
Cover and filter assy oil pump	7100254	A2040	4/6/62	
Filter assy oil pump	7100255	A2043	4/6/62	Holbourn Eaton
Induction manifold	7100258		3/9/62	
Oil pump assy	7100260		6/6/62	1.6GPM
Instr drg dizz installation	7100262		17/9/62	
Piston assy	7100264		6/12/61	
Exhaust silencer	7100265	D-9/10263	30/10/62	Burgess 180282. 2 sheets
Breather tube	7100267	A2055	30/8/62	
Fan cowl	7100277		23/1/63	
Fan	7100278		22/1/63	
Assy oil filler cap and breather	7100280	7964657	12/12/62	AC Delco
Terminal spark plug	7100287		31/10/62	
Induction manifold drain pipe in- stallation	7100292		18/12/62	
Assy actuator unit carb	7100294	VBM5252	27/12/62	Dunlop pneu- matic
Tightening torques engine	7100296		15/4/66	
Ass Cap clip spark plug	7100300	32-7H-109- 00	13/12/62	KLG
Piston low compression	7100302		17/1/63	2 sheets
Prodn engine performance curves	7100304		21/1/64	for acceptance
Crankcase breather assy instrn	7100310		8/11/62	
Induction manifold	7100311		12/2/63	
Joint manifold to cylinder head	7100313		12/2/63	
Water pump seal	7100315	PDS4475	29/9/64	Pioneer
Seal valve stem	7100318		25/2/63	
Piston assy	7100320		14/12/62	

Release pad	71041393			Laycock 33368
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3.2 Cabinet 29 – 7102000 to 7103496

Some highlights of this cabinet include:

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Title	drwg	date	comments

3.3 Cabinet 30 – 7103500 to 7106066

Some highlights of this cabinet include:

:

Title	drwg	date	comments

3.4 Cabinet 31 – 7207009 to 7209999

Some highlights of this cabinet include:

:

Title	drwg	date	comments

3.5 Cabinet 32 – 7210004 to 7291092

Some highlights of this cabinet include:

The Imp Scorpion: 7211768 a special edition designed in 1970

The Imp 900: part of the 1968 facelift. Although not known in the UK, Imp 900s were found in other countries, such as Finland

Tachometer: how to fit a dashboard-mounted tachometer

Inertia Reel Belt: how to fit inertia reel seat belts

Homologation drwgs:

CKD drwgs:

Rally Imp instrument panel:

Towbar kit: 7210900 this seems to be the design for the Wittor kit, but is not labelled as such

Rear seat belt: 7210890 and 7210889

Sound deadening: 7210881, 7210863 instructions for fitting additional sound insulation pads

Van conversion: 7210835 conversion of Imp Van into Husky Estate. Collection of 15 drawings and instructions

Automatic seat belt: 7210815, 7212834

Rally dash: 7210544

Reat hatch vent stay:

Rear luggage compt tonneau cover:

Radiator details:

Painting instructions:

Title	drwg	date	comments
Scheme for safety belt anchorage points	SK211752	13/5/70	full car drwgs
border rear squab	7291238		
felt front floor RH	7291167	19/9/68	
parcel tray rail	7291092	19/9/68	
toe board	7291069		
cover board rear header	7291067		
wheelarch cover side	7291026-7		
panel wheelarch top	7291020-1		
rear squab filling piece	7291000		
door insulation	7290096		
pan rear seat	7290093		
rear seat pan felt	7290092		
felt front floor LH	7290088		
instruction drwg paint procedure	7290082		
panel rear squab	7290042		
door pad insulation	7290034		
wheelarch felt	7290028		
armrest pocket rear quarter	7219530-1		
assy reinf B post top	S7212960-1		
anchorage plate	S7212958-9		
reinf B top post	S7212954-5	13/15/75	
assy panel upper seat belt	S7212950-1		
drilling instructions fixing holes pass door	77212949		
weatherstrip back light aperture	X7212932		
section weatherstrip	X7212931	2/9/75	
bkt interior lamp	77212929	24/9/75	
bkt mtg rear view mirrog	77212928		
assy reinf lock striker	77212926-7		
plate reinf lock striker	77212924-5		
proposed rear view mirror installation	S7212915	18/8/75	

assy panel inner rear engine crossmember	77212912	14/8/75	
parcel rail	77212900	4/7/75	
parcel rail	77212899	4/7/75	
pad insulation lid engine compt	77212898		
scheme int lamp bkt cant rail	S7212897		
sound insulation	77212896		set of 4 drwgs
foam strip upper rear quarter	77212895		
finisher mtg lock suppt comp assy	77212890-2	27/6/75	assy drwg
assy hinge glovebox	77212887		
fitting waist rail finisher to rear quarter			
assy waist rail finisher complete	77212882/3		
assy waist rail finisher complete	77212880-1		
assy inser 'di-noc' washer finisher	77212877	3/6/75	
insert waist finisher rear quarter	77212876		
assy panel finisher mtg lock support	77212875		20162700
hinge glovebox	77212874		
panel finisher mtg lock suppt	77212871		
reinf baseplate waist finisher rear quarter	77212866-7	13/6/75	
channel baseplate waist finisher rear quarter	77212864-5		
assy baseplate waist finisher rear quarter	77212860-1		
lubrication manual body items	77212839		body outline
lubrication manual body items	77212839		detailed items, hinges etc.
mounting cleat	77212835	21/5/75	Proctor Ind (copy)
instr drwg automatic safety belt front seat buckle and stalk LH front	77212834	2/6/75	***
	77212833		Britax, assy drwg (+ extra copy)
assy automatic reel and belt LH	77212831	21/5/75	assy drwg
assy automatic reel and belt LH	77212830	21/5/75	assy drwg
assy trimpad rear quarter	77212826-7		20097400-500
drilling inst mirror fixing holes doors	77212823-4		
trim pad rear quarter RH/H	77212820-1		
trim pad rear quarter assy RH/LH	77212818-9		
seat base	S7212814-5		2 sheets
assy brace safety harness	77212812-3	24/4/75	
assy w/nut and bkt harness rear quarter	77212810-1		
	77212798-9		
	77212796-7		
bkt safety harness rear quarter	77212794-5		
installation drwg cover to floor acc pedal linkage	77212787		
assy cover acc pedal linkage	77212785		
cover dash centre acc pedal linkage	77212783		
retainer grommet gear lever and choke lever	77212782	4/3/75	
assy grommet and retainer (upper)	77212781		
installation drwg ditto	77212780		

side assy front seat (details)	772127722-3		
side assy front seat	77212772-3		
flexolator platform front seat frame cushion and squab	77212770-1	15/4/75	
	77212768-9		
fitting inst for waist finisher rear quarter compt assy	77212761		
waist finisher	77212758-9		
	77212756-7		
	77212754-5		
assy drwg seat frame	77212710-11		
assy gusset outer rear crossmember	77212692-3		
assy gusset inner rear crossmember	77212690-1		
drilling instr decorative panel rear	77212677		
drilling instr reversing lamps	77212676		
assy plate gusset outer rear xmember	77212660-1		
drilling instr reversing lamps and decorative panel	77212659		
drilling instr drwg reversing lamps	77212658		
assy bkt shock absorber	7212656-7	30/10/74	
assy panel inner rear crossmember	77212642		
assy bkt engine mtg rear	7212641	17/10/74	
assy plate stiffener handbrake mtg	7212640		
assy plate gusset inner rear xmamber	7212638-9		
instr drwg wing mirror location	77212633		
border rear squab coverside RH/LH	77212602-3		
assy cover rear squab	77212599		200387.00
	77212598		200386.00
cutting instr drwg dash cover	77212569		
carpet rear floor	77212563		
carpet rear sill RH/LH	77212554-5		
cover dash side	77212552-3		
felt cover diff seat rear pan	77212477		
flash lid engine compt	77212381		
instr drwg side flashes Scorpion Imp	77212368	3/12/70	showing position of decals etc. (2 sheets)
decal bonnet	77212358-9		Scorpion
side flash rear 1/4	77212356-7		Scorpion
assy flexolator platform front seat frame cushion and squab	77212348-9	5/9/70	
-do-	77212346-7		
carpet rear sill	77212336-7		
carpet sill	77212334-5		
carpet front wheel arch and dash side	77212332-3		
assy flexolator platform cushion front seat	77212327		
assy flexolator platform squab front seat	77212326		

trim pad door complete assy RH/LH	77212320-1	28/8/67	
trim pad rear 1/4 assy RH/LH	77212318-9		
trim pad rear 1/4 assy RH/LH	77212316-7		
underbody sealing B.I.W. stage	7212200		
underbody sealing B.I.W. stage	7212200		sheet 2 showing instructions
spring case assy (intalastic) cushion rear seats	77212094		
spring case assy rear squab non contoured (intalastic)	77212093		
spring case assy rear squab contoured (intalastic)	77212092		
cover trim pad door	77212090-1		
cover trim pad rear quarter	77212088-9		
fitting inst drwg individual front seat recline and fixed to body	77212075		
slide assy front seat	77212072-3		2 sheets
fitting inst drwg individual front seat recline squab to body	77212071		
support bkt front seats	77212070		
saddle bkt front seats	77212069		
support bkt assy front seats	77212068		
support bkt front seats	77212067	29/4/69	
saddle bkt front seats	77212066		
support bkt assy front seats	77212065		
fitting inst pivots to body and trimmed squab to pivots	77212033		folding rear 1/2 seats
insulated swage filler unit rear floor	77212028-9		
insulated swage filler unit front floor RH/LH	77212026-7		
finisher rear squab	77212025		
insulated swage filler unit luggage floor	77212024		
body shipping arrangmt	77212023	3/10/67	CKD Husky
body shipping arrangmt	77212021	3/10/67	CKD Coupe
pad anti drum roof	77212016-7		
sealing arrangmt	77212015		blower/ horn box
cover trim pad rear 1/4	77212012-3		
felt rear floor	77212010		
underlay rear carpet	77212008-9		
panel rear squab	77212007		
pivot bkt assy rear squab	77212004-5		
panel rear squab	77212002-3		
rear squab assy	77212000-1	1/10/68	Sunbeam sports coupe
assy locking cyl glovebox lock	77211976		
safety belt front Imp quotation drwg	77211964	18/12/73	
housing glovebox lock	77211974		
fitting instr drwg safety belt front	77211934		
panel rear floor assy	X7211924		

bumper and overider [sic] assy rear	77211891		
control bonnet lock assy	77211890		
instr drwg fitting weatherstrip backlight	77211889		
glovebox tray outer	77211887	28/4/72	
glovebox tray assy	77211886		
parking device seat belt	7211872		Kangol drwg
tongue safety belt outer	77211870		Kangol drwg
fitting instr drwg safety belt front	77211869		
assy safety belt outer	77211868	2/2/72	belt and stiching
assy safety buckle inner front	77211867		shows mechanism
finished rope attachment safety belt outer	77211866		Kangol drwg
semi rigid wire rope safety buckle	77211864		Kangol drwg
retainer clip	77211847	5/5/71	Hill's precision
stud	77211846	5/5/71	Hill's precision
push button (locking)	77211845	5/5/71	Hill's precision. Door handle
contactor screw	77211844	5/5/71	Hill's precision. Door handle
	77322843		duplicate of 77211833
push button (non locking)	77211842	5/5/71	Hill's precision. Door handle
cap handle	77211841	5/5/71	Hill's precision. Door handle
locking cylinder door handle	77211833		
instr drwg anti rattle strips to door	77211827		
instr drwg fitting inertia spring to remote control assy	77211824		
spring inertia remote control	77211822		
instr drwg drilling holes for vehicle data plate	77211821	18/2/70	
Scheme swingarm seat belt anchorage lower	S.7211820	no date	
suggested spring for door remote control link	S.7211819	11/2/71	sketch
door handle non-locking	77211818		
door handle locking	77211817		
check layout engine crossmember mtg bolts	S.7211811		
check layout engine crossmember mtg bolts	S.7211810		
instr drwg fitting 60mm tachometer to crashpad	77211806		Imp Scorpion
panel support crash roll RHD	77211804		Imp Scorpion
insr drwg front number plate position	77211802	26/10/70	Imp Scorpion
assy panel support crash roll RHD	77211796		Imp Scorpion
instr drwg badge location	77211783		Imp Scorpion
instr drwg complete assy hole drillings for "Hillman" badge	77211781		Imp Scorpion

assy body less doors	77211780		Imp Scorpion
instr drwg body complte assy cable hole	77211779		Imp Scorpion
crashroll mtd tach			
assy body complete RHD	77211778		Imp Scorpion
Scorpion Imp Saloon (semi matt black	77211768		Imp A3S Model
paint bonnet)			
assy crashroll RHD	77211766		Imp Scorpion
instr drwg fitting of vehicle data plate	77211765		
instr drwg ashtray floor mntd	77211764		
panel back demister nozzle heater unit	77211751		
panel front demister nozzle heater unit	77211750		
assy demister nozzle	77211749		
matrix case heater	77211748		
matrix case heater	77211747		
back panel heater	77211746		
distribution box heater	77211745		
sub assy heater unit	77211744	15/4/70	
assy cold climate heater unit	77211743		
assy cold climate heater unit	77211742		
assy heater unit	77211741		
assy heater unit	77211740		
assy toneau panel and anti drum pad	77211734-7		
assy finisher B post finisher 1/4 light	77211718-		
	21		
panel luggage floor front	77211616	14/1/63	Apex van
support panel flap and back bkt heater	77211717	30/7/68	
assy frame door top coupe	77211711-2		
assy frame door top saloon/ van	77211709-	18/12/69	
	10		
water valve assy heater	77211702		
insert name badge Sunbeam Imp Sport	77211679	29/6/69	
instr drwg fitting identification plate	77211671		
Benelux countries			
instr drwg fitting identification plate	77211670		sketch of engine bay,
Benelux countries			plate near solenoid
crossmember rear main floor	77211650		
panel cantrail rear	77211644-5	30/9/65	
water deflector engine compt side	77211640-1	14/6/67	Apex sports coupe
bkt support intermediate floor outer	77211638-9	23/2/61	
Sunbeam decorative panel front comp assy	77211632	3/1/69	
Hillman decorative panel front comp assy	77211631	3/1/69	
attachent plate upper water shield	77211624-5	13/12/61	
panel luggage floor rear LH	77211615	4/2/64	Apex van
panel luggage floor rear RH	77211614	4/2/64	Apex van
attachment plate water shield centre	77211612	11/2/63	
support reinf safety harness	77211610-1	20/1/64	
panel rear wheel arch inner	77211606-7	18/2/63	Rootes Pressings (Scot-
			land) Ltd.

panel cantrail	77211598-9	3/2/61	
panel ducting sill	77211594-5	6/2/61	
reinf decking	77211592	24/2/64	
reinf backlight upper	77211591	14/2/61	
panel B post finisher	77211586-7	13/4/67	Stiletto and Cal
panel sill inner	77211578-9		
assy body complete	77211503-5		???
stay bonnet	77211499	12/11/68	
assy name badge 900 deluxe and coupe	77211497-8	12/11/68	
insert name badge 900 deluxe and coupe	77211495-6	12/11/68	
homologation drwg Sunbeam 900 Coupe	77211493	30/11/68	RAC149A. This drwg applies to 1968 facelift onwards
homologation drwg Sunbeam 900 DeLuxe	77211492	30/11/68	RAC149A. This drwg applies to 1968 facelift onwards
bolt hex safety belt fitting	77211479	29/11/68	
glass windshield	77211471	22/11/65	
decorative panel front assy	77211446	26/10/68	
instr drwg anti rattle clip	77211445		
strap	77211444		cable tie
catch assy glovebox lock	77211442		
regulator door assy	77211426-7		
fitting instr sealing pad air hose	77211407		
sealing pad	77211406		
panel s/w floor assy	77211402	30/9/64	master drwg ammended 18/3/75
weather strip backlight	77211386	23/9/68	
handle tailgate	7211378		Husky and Van
weatherstip glas quarterlight	7211376-7	14/9/68	3 sheets, rear side quarter
facia impact drwg.	7211367	23/7/68	3 sheets. 1968 facelift
stay bonnet	7211362	13/8/68	
beading clip	7211360	5/8/68	1" x 0.835" black acetal (Super)
assy seal to back panel heater	7211357		
roof covering instr drwg	7211354	1/8/67	Stiletto vinyl
assy matrix case and bkts	7211353	31/7/68	
assy steering column support bkt	7211350-1		
steering column support bkt	7211348		
instr drwg fitting aux electrical take-off terminals	7211342	22/3/63	part 7200483
instr drwg fitting clip anti-rattle remote control arm	7211341		door lock
instr drwg 60mm tachometer mounted on crashrail	7211334	31/1/68	imp face lift
assy quadrant wter control valve cc heater	7211329		
badge body side	7211328		Stiletto

assy matrix case and bkts	7211327		
sub assy heater unit	7211326		
back panel heater	7211325		
matrix case heater	7211324		
instr drwg fitting air intake B post	7211322		
marking template intake air duct B post RH	7211318	25/4/68	
assy back panel demister nozzle heater	7211316	6/4/70	
assy ventilator unit	7211315		
panel rear squab inner face	7211310-3		Califorian/ Stiletto
panel rear squab outer face	7211308-9		Califorian
panel rear squab outer face	7211306-7		Stiletto
panel rear squab bottom	7211305		Califorian/ Stiletto
panel front squab back	7211304		Califorian/ Stiletto
fitting instr drwg rear squab assy to body	7211302		Chamois
fitting instr drwg individual fron seat (fixed squab) body	7211301		
fitting instr drwg rear squab assy to body	7211300		Coupe
fitting instr drwg rear squab assy to body	7211299		Husky
assy cold climate heater	7211298		
panel back demister nozzle heater	7211297		
panel fron demister nozzle heater	7211296		
assy deminster nozzle	7211295		
border rear cushion read	7211293		Califorian/ Stiletto
border rear cushion back	7211292		Califorian/ Stiletto
panel rear seat fixed section face	7211291		Husky
insulation pad eng compt lid	7211290		attach using Bostik
pocket bottom side border front squab in- ner	7211286-7		
border front squab side	7211284-5		Coupe
instr drwg fitting badge bar	7211273	6/8/68	Facelift
ass panel finisher mtg lock support radio aperture	7211272		
ass panel finisher mtg lock support radio aperture	7211271		
ass panel finisher mtg lock support radio aperture	7211270		
instr drwg fitting co-axial plug and aux switches instrument panel	7211267	23/1/68	Facelift
instr drwg fitting vanity mirror to glove box lid	7211265	16/1/68	Facelift
assy panel back vent box	7211262		
sub assy vent unit	7211261		
inst of assy water valve heater	7211260		
sub assy bottom tank	7211259	23/3/62	radiator
assy cold climate heater unit	7211258		
homologation drwg Singer Chamois Coupe	7211257		AAB599

homologation drwg Singer Chamois Sport Saloon	7211256		AAB599
homologation drwg Singer Chamois Saloon	7211255		AAB599
homologation drwg Hillman Imp Van	7211254		AAB599
homologation drwg Hillman Husky Estate	7211253		AAB599
homologation drwg Sunbeam Stiletto Coupe	7211252		AAB599
homologation drwg Hillman Californian Coupe	7211251		AAB599
homologation drwg Sunbeam Imp Sport Saloon	7211250		AAB599
homologation drwg Hillman Imp Super Saloon	7211249		AAB599
homologation drwg Hillman Imp De-Luxe Saloon	7211248		AAB599
instr drwg for Imp range exported to Italy	7211247	21/12/67	piercing detail for wing-mounted flashers
assy heater unit	7211246		
assy heater unit	7211245		
assy radiator cowls	7211244		Van
assy radiator cowls	7211243		Sport
assy radiator cowls	7211242		Imp
radiator assy	7211241		Van
radiator assy	7211240		Sport
radiator assy	7211239		Imp
assy tube plate tubes and gills	7211238		Van *
assy tube plate tubes and gills	7211237		Sport
assy tube plate tubes and gills	7211236		Imp
tube plate top radiator	7211235		
tube plate top radiator	7211234		
instr drwg for fitting aux lamps	7211232		
cover anti friction squab panel	7211228		
ass quadrant water control valve heater	7211227		
border rear squab side	7211220-1		Husky
border rear squab bottom	7211219		Husky
base rear squab face panel	7211218		Husky
overlay folding squab	7211214		Husky
mudflap rear	7211210-1	26/10/67	"Rootes" and pentastar logo
instr drwg service heater matrix	7211208	1/12/65	
instr drwg service heater matrix	7211207	1/12/65	
seal air duct dash panel heater	7211206		
seal air duct dash panel heater	7211205		
instr drwg location of information plate on L/H rear wheelarch	7211203	7/4/67	
bkt demister support to facia	7211200		
baffle plate outer demister nozzle	7211196-7		

baffle plate inner demister nozzle	7211194-5		
rear outer casing demister nozzle	7211193		
front outer casing demister nozzle	7211192		
assy demister nozzle	7211191		
instr drwg fitting protective cover for Coupe roof	7211189	8/9/67	for delivery?
subassy cold climate heater unit	7211187		
subassy heater unit	7211186		
assy matrix double pass type heater unit	7211185		
assy end plate tubes and fins heater unit	7211184		
assy matrix double pass type heater unit	7211183		
assy end plate tubes and fins heater unit	7211182		
water tank matrix heater unit LH inlet	7211181		
water tank matrix heater unit LH outlet	7211180		
end plate water tank matrix heater unit LH	7211179		
assy cold climate heater unit	7211178		
assy heater unit	7211177		
strip front seat protection	7211176		
strip front seat protection	7211175		
special grommet front sling holes	7211174		
instr drwg information for regulation plate (export)	7211172	1/9/67	Van
instr drwg information for regulation plate	7211171	1/9/67	Van
instr drwg location of regulation plate (Commer Imp Van rear hinge)	7211170		
seal matrix sides	7211165		
assy matrix case and bkts	7211159		
back panel heater	7211156		
matrix case heater	7211155		
quadrant heat control valve	7211153		
flap and control heater	7211152		
distribution box heater	7211151		
sub assy heater unit	7211150		
cover trim pad door	7211144-5		
padding trim pad front door	7211142		
trim pad door	7211140-1		
trim pad door complete assy	7211138-9		
mat rear floor	7211137		
mat front floor	7211135-6		
carpet rear floor	7211134		
carpet front floor	7211132-3		
body paint arrangement	77211070	29/9/67	Husky (3 sheets)
body paint arrangement	77211069	29/9/67	Van (3 sheets)
body paint arrangement	77211068	29/9/67	Stiletto (3 sheets)
body paint arrangement	77211067	29/9/67	Basic (3 sheets) including full data sheet
Linwood paint procedure	7211066		Van

body colour scheme for Panda vehicles	7211065	14/12/67	
Linwood paint procedure monotone	7211064		2 sheets
pocket front squab border	7211062-3		Coupe
trim pad rear 1/4 assy	7211058-9		Chamois, Stiletto
trim pad rear 1/4 assy	7211056-7		Super, Sport, Californian
cover trim pad rear 1/4	7211054-5		Chamois, Stiletto
cover trim pad rear 1/4	7211052-3		Super, Sport, Californian
border rear squab cover bottom	7211049		saloon
padding trim pad door	7211046		
trim pad door	7211044-5		
cover trim pad door	7211042-3		
trim pad door complete assy	7211040-1		
border front squab side	7211038-9		
panel front squab fixed back	7211036		
panel front cushion face	7211031		
border rear cushion cover side	7211026		
panel rear cushion top	7211022-3		
panel rear cushion outer top	7211020-1		
panel top centre rear cushion 7211019			
face panel front seat squab	7211011		
sub assy heater unit	7210003		
instrument panel	7210544		Rally Imp
Border rear squab outer side	7210994-5	1/10/68	
Border inner rear squab side	7210992-3	30/9/68	
Panel rear squab face	7210986	1/10/68	
Border rear cushion outside	7210980-1	1/10/68	
Panel rear cushion outer top	7210976-7	1/10/68	Coupe
Panel assy rear squab cover face	7210971	9/8/67	
Base rear squab cover face panel	7210970	7/8/67	Coupe
Fly front squab back panel	7210967	30/9/68	Coupe
Border front squab bottom	7210966	30/9/68	all models
Border front squab side	7210964-5	30/9/68	Coupe
Front seat squab side border pocket	7210962-3	12/3/68	Coupe
Border front cushion end	7210958-9	20/9/68	Coupe
Rear border front seat cushion	7210957	30/9/68	all models
Trim pad rear 1/4	7210952-3	7/8/67	68 super, sport and californian
Trim pad rear 1/4 assy	7210950-1	7/8/67	68 super, sport and californian
Trim pad rear 1/4 assy	7210946-7	4/8/67	68 Husky
Base ind front seat cushion cover top	7210945	1/8/67	Stiletto
Panel assy ind front seat cushion cover top	7210944	1/8/67	Coupe
Board assy rear squab back	7210936-7	20/7/67	Coupe
Trim pad rear 1/4 assy	7210934-5	31/7/67	Imp 68 Saloon MkIII

Trim pad rear 1/4	7210932-3	28/7/67	Imp 68 Stiletto
Trim pad rear 1/4	7210930-1	27/7/67	68 Chamois and Stiletto
Base rear cushion top	7210908	4/8/67	Coupe
Panel assy rear cushion top (weld)	7210906	3/8/67	Coupe
Board rear cushion base	7210904	20/7/67	Coupe
Pad assy rear seat squab	7210902-3	17/7/67	Coupe
Instr dwg towbar kit	7210900	25/7/67	Stiletto
Paint procedure	7210896	26/7/67	Imp Van
Instr drwg rear seat safety belt anchorages	7210890	11/4/67	saloon and coupe
Instr drwg lap belt anchorages rear seat	7210889	8/4/67	Husky
Sound insulatio pad (with servo cutout) engine	7210882	16/6/67	saloons with servo
Instructions for fitting additional sound insulation pads	7210881	12/6/67	Husky
Sound insulation pad exhaust shield	7210877	25/5/67	Sport and sport engines
Wire frame small insulatio pad engine lid	7210875	23/5/67	
Sound insulation pad exhaust shield	7210872	23/5/67	
Sound insulation pad rear crossmember LH (large)	7210871	22/5/67	
Sound insulation pad rear crossmember RH (small)	7210870	22/5/67	
Sound insulation pad rear engine compt lid (large)	7210869		
Sound insulation pad rear bulkhead centre and RH	7210868	22/5/67	saloon
Sound insulation pad rear bulkhead LH	7210867	22/5/67	saloon
Sound insulation pad rear wheelarches	7210866	22/5/67	saloon
Sound insulation pad engine compt LH	7210865	22/5/67	saloon except Sport
	7210964		drawing fallen off?
Instructions for fitting additional sound insulation pads	7210863	19/5/67	saloon and Sport saloon
Apex paint procedure monotone	7210862	11/5/67	
Hole for air intake grille and adaptor "B" post	7210850	23/3/67	saloons with "B" post air intake
Assy for grille, adaptor and seal for air intake "B" post	7210849		saloons with "B" post air intake
re-introduction of hole in engine compt side for "B" post air intake	7210848	23/1/67	
wheelarch cover for front luggage compt RH clean air pipe	7210847	17/2/67	Imp saloons fitted with clean air project, Kenya
Modified carpet from RH wheelarch for clean air pipe	7210846	16/3/67	
Sunbeam Stiletto Coupe (decorating lines)	7210840	6/3/67	Stiletto
Van conversion	7210835		set of 15 drwgs
Safety harness, fixed holes in rear carpet	7210834		
carpet rear sill	7210830-1	16/2/67	Apex
Cover heelboard	7210828-9	20/1/67	Imp deLuxe

Instr drwg heelboard and rear sill coverings	7210827	9/1/67	Imp
Proposed cowl inst binnacle	7210817	5/1/67	Cal and Chamois coupe
Instr drwg automoatic safety belts	7210815	21/12/66	
Assy automatic reel and outer belt	7210808	3/1/67	Imp range
Air cleaner and silencer	7210806	11/5/66	Singer Chamois Coupe sheets 4 and 4a of 4 sheets
Brake layout	7210806	21/4/66	Singer Chamois Coupe sheet 2 of 4 sheets
Exhaust layout	7210806	21/4/66	Singer Chamois Coupe sheet 3 of 4 sheets
Carpet protection cover	7210803	6/1/67	Hillman Imp Sport Kenya
Protection cover	7210801	6/1/67	Hillman Imp Sport Kenya
Modified panel eng compt RH for clean air pipe	7210800	6/1/67	Hillman Imp Sport Kenya
Modified panel luggage compt outer RH	7210799	6/1/67	Hillman Imp Sport Kenya
Modified panel heelboard for clean air pipe	7210798	6/1/67	Hillman Imp Sport Kenya
Modified panel air intake box for clean air pipe	7210796	6/1/67	Hillman Imp Sport Kenya
Pipe clean air front air intake	7210790	6/1/67	Hillman Imp Sport Kenya
Panel combined quadrant heater control indicator and switch bkt	7210783-5	10/8/66	Apex (not Chamois)
Instr drwg fitting panel luggage pkt inner assy RH for front air intake	7210781	6/1/67	Hillman Imp Sport Kenya
Instr drwg positioning terminal block	7210775	11/3/68	Imp police car
Drilling instr drwg central. speedometer	7210774	9/6/66	Imp police car
Panel grille and end capping assy	7210773	7/9/66	Imp Basic Sport Australia
Panel grille assy trim	7210772	7/9/66	Imp Basic Sport Australia
Modified panel eng compt RH for clean air pipe	7210718	12/9/66	Imp Basic Sport Australia
Modified panel heelboard for clean air pipe	7210717	12/9/66	Imp Basic Sport Australia
Modified panel air intake box for clean air pipe	7210713	12/9/66	Imp Basic Sport Australia
Modified panel loggage pocket outer RH for clean air pipe	7210712	12/9/66	Imp Basic Sport Australia
Instr drwg final assy of tray glove box	7210701	27/9/66	Stiletto
Matt front floor	7210698-9	12/2/67	Apex
Matt rear floor	7210697	30/9/66	Imp deLuxe
Protection cover	7210695	25/1/66	

Trim lining rear pocket	7210694	6/1/67	Imp saloons fitted with clean air project
Clean air pipe	7210693		Imp saloons fitted with clean air project
Exhaust layout	7210689	3/6/66	Commer Imp Van sheet 3 of 4 sheets
Brake layout	7210689	3/6/66	Commer Imp Van sheet 2 of 4 sheets
Air cleaner and silencer	7210689	3/6/66	Commer Imp Van sheet 4 of 4 sheets
Air cleaner and silencer	7210689	3/6/66	Commer Imp Van sheet 4a of 4 sheets
Homologation drwg	7210689	3/6/66	Commer Imp Van sheet 1 of 4 sheets
Exhaust layout	7210689	3/6/66	Commer Imp Van sheet 3 of 4 sheets
Tachometer	7210682	28/1/66	Stiletto (Smiths drwg A4438)
Frame assy sun visor	7210681	6/2/67	CKD
Instr drwg duotone break lines	7210680	9/7/66	Imp Estate
Exhaust layout	7210679	4/7/66	Imp Husky Estate sheet 3 of 4 sheets
Brake layout	7210679	4/7/66	Imp Husky Estate sheet 2 of 4 sheets
Air cleaner and silencer	7210679	4/7/66	Imp Husky Estate sheet 4 of 4 sheets
Air cleaner and silencer	7210679	4/7/66	Imp Husky Estate sheet 4a of 4 sheets
Homologation drwg	7210679	4/7/66	Imp Husky Estate
Instr drwg fitting dowels dash panel centre	7210678	3/6/66	Imp Van less heater
Cut-out parcel tray	7210677	9/6/66	Imp Police car
Instr drwg bkt assy to stiffener floor	7210676	22/6/66	Imp Police car
Support bkt auxilliary gearbox	7210675	11/7/66	Imp Police car
Assy cover central speedometer	7210674	8/6/66	Imp Police car
Inst drwg showing fitting of reversing lamps	7210673	2/1/67	Imp Sports
Wing mirror assy	7210670-1	6/6/66	NAS Imp - Wingard 4000-170
Mtg bkt reversing lamp	7210668	24/5/66	Apex NAS
Instr drwg twin reversing lamp assy	7210667	25/5/66	Sunbeam Imp NAS - Lucas L661
Screen washer plastic bag	7210665	6/4/66	based on Wingard SA1184
Assy water valve control heater	7210646	5/5/66	
Assy quadrant water valve control cc heater	7210643		Apex
Arm rest	7210642	22/3/66	Imp range

Instr drwg for lettering and symbols for switches on binnacle	7210641	7/4/66	Apex
Homologation drwg	7210640	25/4/66	Sunbeam Stiletto Coupe sheet 1 of 4
Brake layout	7210640	25/4/66	Sunbeam Stiletto Coupe sheet 2 of 4
Exhaust Layout	7210640	25/4/66	Sunbeam Stiletto Coupe 3 of 4
Air cleaner and silencer	7210640	25/4/66	Sunbeam Stiletto Coupe 4 of 4
Air cleaner and silencer	7210640	25/4/66	Sunbeam Stiletto Coupe 4a of 4
Instr drwg locating wing mirrors	7210639	11/11/66	Imp Van and Estate
Wing mirror assy	7210638	8/4/66	Husky - Wingard MA680 (different finish)
Base plate heater water valve control	7210637	6/5/66	
Quadrant water valve control heater	7210635	22/3/66	Sunbeam Sports cold climate
Sport name plaque insert	7210634	2/4/66	Singer Sport
Imp Sport name plaque insert	7210633	29/4/66	Imp Sport
Homologation drwg	7210632	11/5/66	Singer Chamois Sport saloon sheet 1 of 4
Air cleaner and silencer	7210632	11/5/66	Singer Chamois Sport saloon sheet 4a of 4
Air cleaner and silencer	7210632	11/5/66	Singer Chamois Sport saloon sheet 4 of 4
Brake layout	7210632	11/5/66	Singer Chamois Sport saloon sheet 2 of 4
Exhaust layout	7210631	11/5/66	Singer Chamois Sport saloon sheet 3 of 4
Homologation drwg	7210631	11/5/66	Singer Californian saloon sheet 1 of 4
Air cleaner and silencer	7210631	11/5/66	Singer Californian saloon sheet 4a of 4
Air cleaner and silencer	7210631	11/5/66	Singer Californian saloon sheet 4 of 4
Brake layout	7210631	11/5/66	Singer Californian saloon sheet 2 of 4
Exhaust layout	7210631	11/5/66	Singer Californian saloon sheet 3 of 4
Instr drwg fitting front ashtrays	7210622	3/3/66	Coupe and NAS
Ashtray hsg	7210617		
Tray	7210615	22/6/65	
Assy ashtray	7210615	21/6/65	
Instr drwg for lettering and symbols for switches on binnacle	7210608		Coupe
Panel closing centre fascia assy	7210596	15/12/65	Imp Sports GT

Complete assy rear bumper and reinforcement	7210593		Apex NAS
Sub-assy rear bumper and reinforcement	7210592		Apex NAS Coupe
Bkt ashtray mtg front	7210588	25/1/66	Imp Coupe
General assy ashtray	7210587	25/1/66	Imp Coupe
Service drwg installation adaptor bkt radiator mtg	7210586	24/1/66	Commer Van
Adaptor bkt radiator mtg upper	7210583	20/1/66	Commer Van
Drain tube extension	7210581	18/1/66	Coupe
Case interior rear view mirror	7210580	26/1/66	Apex
Assy interior rear view mirror (Coupe)	7210578	8/12/65	Apex Coupe
Sun visor complete assy	7210577	21/2/66	
Sun visor complete assy	7210576-7	12/2/66	superceded
Sun visor complete assy (passenger)	7210574-5	21/4/66	
Assy grille panel	7210572	24/1/66	Californian
Panel grille and end capping assy	7210571	3/11/65	Californian
Blade rear bumper	7210566		Coupe W.Germany
Assy bumper rear	7210565		Coupe W.Germany
Assy bumper rear	7210563		Apex Coupe
Proposed hinge engine compt lid	7210562	5/11/65	Apex saloons
Assy finisher panel closing centre fascia	7210555	10/1/66	Imp Sports GT
Finisher panel closing centre fascia	7210553-4	10/1/66	Imp Sports GT
Bkt rear fixing rear armrest	7210548-51	23/9/63	Apex Sunbeam Chamois, SRG Sports
Finisher panel closing centre fascia	7210546-7	13/12/65	Imp Sports GT
Instrument panel	7210544	11/1/66	Rally Imp drawings on 2 sheets
Name plaque Commer	7210541	26/11/65	Apex Van
Assy steering column support bkt	7210539	23/11/65	
Steering column support bkt	7210538	23/11/65	
Assy quadrant heat control ind bkt auxiliary switches	7210531	23/11/65	Apex
Instr drwg transfers manual choke and tyre pressures	7210529	21/10/65	Apex
Instr drwg service heater matrix	7210524	1/12/65	Imp range
Instr drwg service heater matrix	7210523	1/12/65	Imp range
Sub assy heater	7210522		
Sub assy heater	7210521		
Rework scheme dipstick grommet	7210518	11/10/65	Apex Van
Hillman Super Imp 1/8 scale	7210516	5/10/65	Homologation 5 sheets
Hillman Imp Mark 2 1/8 scale	7210515	5/10/65	Homologation 5 sheets
Singer Chamois Mark 2 1/8 scale	7210514	5/10/65	Homologation
Instr drwg locating "B" post air intake seal	7210507	30/9/65	Apex
Assy water valve htr unit	7210505	25/6/65	Apex
Name badge grille assy	7210424		SRG
End capping grille	7210422-3	1/9/65	
Panel grille	7210421	31/8/65	

Panel grille and end capping assy	7210420	31/8/65	SRG
Name badge panel grille and end capping assy	7210419		SRG
Assy blower unit heater	7210418	18/5/66	Apex
Drilling instr drwg chassis no and identity plate	7210413	5/5/65	
Paint procedure for suede black paint finish on zinc	7210408		Apex
Instr drwg bolt on fastener	7210401	20/7/65	Apex Van
Instr drwg clip heater air hose	7210394	14/7/65	Apex range
Instr drwg "B" post intake scheme eng compt side panel RH	7210391		
Panel grille and end capping assy	7210383	3/9/65	Super only
Instr drwg fitting spare wheel inner strap	7210382	13/5/65	
Assy spare wheel fixing strap	7210379	12/5/65	
Assy name badge to panel engine compt lid	7210314	2/6/65	
Assy name badge to tonneau side panels	7210313	1/6/65	
Name badge to frame assy (body condition)	7210312	27/5/65	
Special attachment bolt and sealing washer	7210310-1	22/2/66	
Frame badge	7210309		
Name badge	7210308	27/5/65	Super
End capping grille	7210306-7	18/5/65	
Assy grille panel	7210305	13/5/65	
Name badge to frame assy (grille condition)	7210304	27/5/65	Super
Panel grille end capping and name badge assy	7210303	26/5/65	
Instr drwg complete assy grille to panel grille surround	7210302		
Assy panel quadrant heat control ind and bkt aux switches	7210299	26/5/65	
Assy water valve htr unit	7210298	25/6/65	Smiths 201/688
Bkt aux switches	7210297	25/5/65	
Assy matrix double pass type heater	7210292		
Assy end plates tubes fins	7210291	6/5/65	
Instr drwg fitting assy water valve	7210289		
Assy matrix double pass type heater	7210287		
Assy end plates tubes fins	7210286		
Water tank matrix heater unit RH	7210285		
Water tank matrix heater unit LH	7210284		
Water tank matrix heater unit LH	7210283		
End plate water tank matrix RH	7210282		
End plate RH	7210280		
Deflector front panel CC heater box	7210275	21/5/65	
Deflector front panel heater box	7210272	21/5/65	

Assy cold climate heater	7210271		
Assy back panel to baffles demister nozzles heater unit	7210270	20/5/65	
Back panel demister nozzle heater unit	7210269	17/5/65	
Front panel demister nozzle heater unit	7210268	17/5/65	
Complete assy demister unit	7210267		obsolete 21/4/66
Assy heater unit	7210266		
Assy water valve cc heater unit	7210264		
Assy water valve heater unit	7210263		based on Ranco control valve
Instr drwg fitting "Super" badge to panel rear quarter	7210245		
Badge "Super"	7210244	15/4/65	
Panel closing centre fascia complete assy (cold climate)	7210242-3	6/4/65	
Instr drwg fitting twin lamp holder - rear no plate illumination	7210239	29/3/65	
Assy twin lamp holder - rear no plate illumination	7210238	29/3/65	
Twin lamp holder - rear no plate illumination	7210237	29/3/65	
Instr drwg clock (electric)	7210236	6/4/64	part no 1801168
Captive plug dipstick aperture	7210235	7/4/65	Apex Van
Battery strap	7210231	22/3/65	
Installation of D type battery	7210230	22/3/65	Apex
Instr drwg htr matrix assy	7210229	9/3/65	
Assy water tank matrix heater LH	7210228		
Water tank matrix heater LH	7210226		
Assy water tank matrix heater LH	7210225		
Water tank matrix heater LH	7210223		
Panel closing centre fascia complete assy	7210220-1	6/4/65	Imp Sports GT
Instr drwg fitting rear no plate lamp to eng compt lid	7210219	16/2/65	
Instr drwg fitting rear no plate bkts	7210217	16/2/65	NAS
Assy tank matrix cold climate heater LH	7210216		
Assy tank matrix heater LH	7210215		
Armrest quarter pocket	7210206-7		
Service scheme fitting of battery spacer plug buttons	7210202	18/2/65	
Water tank matrix heater RH	7210197		
Water tank matrix heater LH	7210196		
Gskt rear no plate lamp cover	7210195	12/2/65	
Air control flap cold climate heater box	7210188		
Instr drwg fitting loudspeaker	7210187	5/2/65	Apex Van
Loudspeaker	7210183		Apex Van
Loudspeaker mtg box	7210182		Apex Van
Ass Loudspeaker and mtg box	7210181		Apex Van
Assy water valve heater unit	7210179		Ranco type

-do-	7210178		
Van rear no plate inst scheme	7210177		
Support plate rear no plate lamp	7210175		Apex Van
Support bar starting handle	7210174		Apex Van
Assy support plate rear no plate lamp	7210173		
Assy rear bumper	7210172		Van
Name badge bonnet	7210165	12/12/64	Sunbeam
Name badge rear	7210164	14/12/64	Sunbeam
ID plate drilling instruction drg	7210162	4/5/65	
Wing mirror assy	7210160-1	7/12/64	Wingard for Apex Van
Instr drwg locating wing mirrors	7210159	7/12/64	Apex Van
floor sealing manual choke assy	7210158	5/10/64	2 sheets, top and bot- tom
strap retain insulation engine compt lid upper	7210155	13/11/64	sport
instr drwg fitting sound insulation retain to eng compt lid	7210154		
instr drwg hand sewn trim rear seat	7210153	1/12/64	
position of rubbing rails on engine compt lid	7210139	23/4/64	
instr drwg hand sewn cover assy CKD front seats	7210138	1/12/64	Chamois
assy complete sun visor	7210137	27/10/64	Apex Van
Air cleaner and silencer	7210136	10/5/66	sheets 3-4, Singer Chamois
Brake layout	7210136	10/5/66	sheet 2, Singer Chamois
Singer Chamois MkI	7210136	19/10/64	sheet 1, dimensions drwg
instr drwg hand sewn cover assy CKD front seats	7210135	1/12/64	Chamois
support plate rear plate lamp	7210134	14/10/64	Van
support bar starting handle	7210133	14/10/63	Van
assy support plate rear no plate lamp	7210131	13/10/64	
back bar rear bumper	7210130	13/10/64	Van
Assy rear bumper	7210129	9/10/64	Van
Lining panel luggage compt	7210128	9/10/64	
Steering column support bkt	7210125	29/1/64	
Assy steering column support bkt	7210124	30/1/64	
floor sealing manual choke assy	7210123	5/10/64	2 sheets, top and bot- tom
Instr drwg and stud positions interior cover	7210117	31/9/64	rear tonneau cover
Interior cover luggage compt	7210116	30/9/64	
Instr drwgs fitting shield badge to engine compt lid	7210115	15/9/64	
Instr drwgs fitting shield badge to door	7210114	18/9/64	
Assy interior rear view mirror	7210089	5/10/64	
Case interior rear view mirror	7210088	5/10/64	

Assy cold climate heater unit	7210085	15/9/64	
3 dimensionoal insert Sports GT badge	7210083	13/10/64	
Assy demister nozzle heater unit	7210081	15/9/64	
Panel back demister nozzle heater unit	7210080	15/9/64	
Instr drwg rear no plate lamps and exterior cover to lid	7210077	26/10/64	
Exterior cover rear no plate lamps	7210076	27/10/64	Imp Sport
Instr drg fitting bkts and rear reg no plate	7210059	19/8/64	
Packing piece rear no plate illumination louvred lid	7210058	20/8/64	
Expendable front seat cover	7210054	24/8/64	
Instr drwg fitting sound deadening pad engine compt lid	7210053	12/6/64	
Assy complete sun visor	7210051	15/7/64	
Support bkt heater bypass jn	7210050	6/7/64	
Assy cold climate heater unit	7210044	10/6/64	
Sub assy cold climate heater unit	7210043	10/6/64	
Assy cold climate heater unit	7210042	5/2/64	
Sub assy cold climate heater unit	7210041	10/6/64	
Water tank matrix heater unit RH	7210039	8/6/64	
Instr drwg stay backlight vent	7210028	30/5/64	
Assy stay backlight vent	7210027	30/5/64	
Arm stay backlight vent	7210023	30/5/64	
Instr drwg fitting air intake B post RH	7210016	13/5/64	
Marking template intake air duct B post RH	7210012	6/5/64	
Instr drwg locating marking template intake air duct B post RH	7210011		
Grille panel air duct B post RH	7210010	28/4/64	
Sub assy cold climate heater unit	7210004	8/4/64	

* Radiator specs:

Van 3 row, 14gpi, 62 tubes;

Sport 3 row, 14gpi, 62 tubes;

Imp 3 row, 12gpi, 62 tubes;

4 Acknowledgements

[TBA]